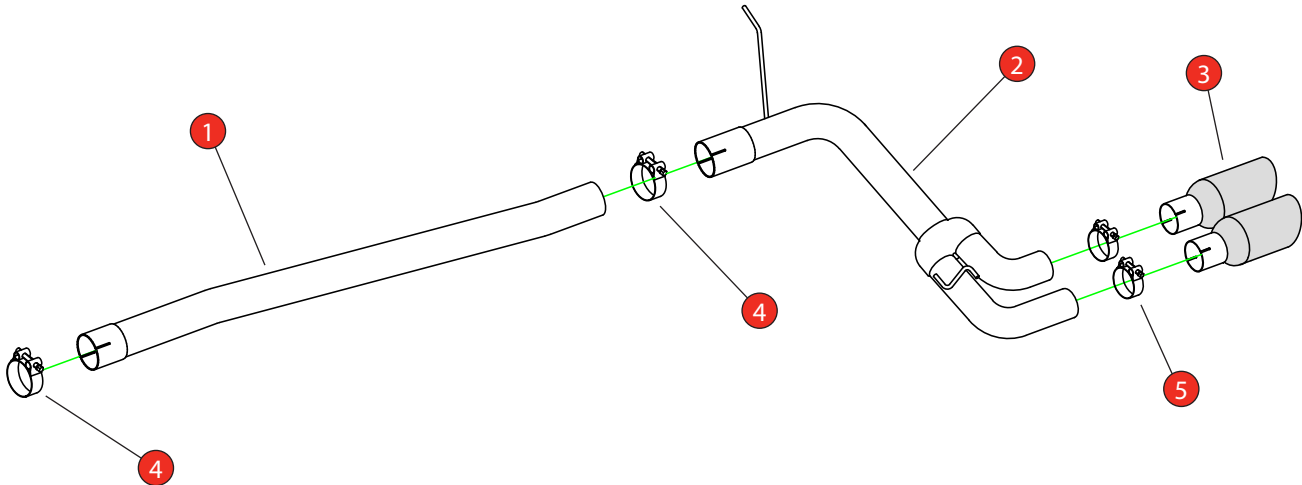


|              |                                                                        |                 |                      |
|--------------|------------------------------------------------------------------------|-----------------|----------------------|
| <b>Car</b>   | BMW F30/31 330D/335D (340i Style)<br>BMW F32 430D/435D (440i Style)    | <b>Part No.</b> | SBMS103C             |
| <b>Year</b>  | 2013-2019 / 2013-2020                                                  | <b>Fit Kits</b> | 469FK                |
| <b>Notes</b> | May not be compatible with models that have extra bracing at the rear. | <b>Features</b> | Pipe Diameter:- 76mm |

Estimated Fitting Time: 1.5 Hours



| NO.                   | PART NO.   | DESCRIPTION                       | QTY |
|-----------------------|------------|-----------------------------------|-----|
| 1                     | 939BM      | Link Pipe                         | 1   |
| 2                     | 940BM      | Rear Silencer Delete (O.E. Style) | 1   |
| 3                     | Z043.10057 | Ø83mm Ceramic Daytona Trim        | 2   |
| <b>Fit Kit: 469FK</b> |            |                                   |     |
| 4                     | Z016.10056 | 73-79mm Clamp                     | 2   |
| 5                     | Z016.10064 | 63-68mm Clamp                     | 2   |

|            |            |
|------------|------------|
| DATE       | 04/07/2024 |
| ISSUE      | 00         |
| AUTHORISED | G. O'Shea  |

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

|              |                                                                        |                 |                      |
|--------------|------------------------------------------------------------------------|-----------------|----------------------|
| <b>Car</b>   | BMW F30/31 330D/335D (340i Style)<br>BMW F32 430D/435D (440i Style)    | <b>Part No.</b> | SBMS103C             |
| <b>Year</b>  | 2013-2019 / 2013-2020                                                  | <b>Fit Kits</b> | 469FK                |
| <b>Notes</b> | May not be compatible with models that have extra bracing at the rear. | <b>Features</b> | Pipe Diameter:- 76mm |

Estimated Fitting Time: 1.5 Hours

### Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Cut the exhaust 120mm back from the bracket shown above and de-burr the end of the pipe so that the Scorpion pipe is able to slide over it freely.



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